

ABSTRACT

A cutter bit is provided which includes a body having a pair of free ends with a cutter bit mounted adjacent each free end. A boss extends outwardly from the center of the body such that a portion of the body and the cutter bit may be mounted in a rotary cutting tool to allow the second cutter bit to be utilized. The bit is reversible such that either cutter bit may be positioned within the chuck of a rotary cutter tool while the cutter bit mounted on the opposite side of the body is utilized. A method of mounting a cutter bit in a rotary cutter tool is also provided which includes steps of loosening the bit within the chuck of the rotating cutting tool, removing the bit from the chuck, rotating the bit end to end, replacing the end of the bit that was out of the chuck originally into the chuck, and tightening the chuck.